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(54) **ADJUSTABLE WRENCH**

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**CLE REGLABLE**

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## Description

[0001] This invention relates to adjustable wrench heads. The invention may be embodied in either a manually operated wrench or a wrench having a power handle which allows it to be operated both manually and automatically. The wrench head also has application in modular tools with square drives, ratchet handles etc.

[0002] Most conventional ratchet and extension wrenches in use today require a large number of interchangeable heads to accommodate workpieces of different diameters. For example, approximately 41 different heads are required to accommodate both standard and metric sizes within the range of from 7.94mm (5/16ths) to 25.4mm (1 inch) in diameter. An additional equal number of heads may be required if deep bolt clearance is necessary for the work to be performed.

[0003] The principle object of the present invention is to provide an adjustable wrench head capable of accommodating a wide range of sizes of nuts and bolts.

[0004] Another important object of the present invention is to provide an adjustable wrench head which is suitable for use in manual and power tools and also is suitable for use both as the working head of an extension wrench as well as a ratchet wrench.

[0005] Another important object of the present invention is to provide an adjustable wrench head which is relatively small, has relatively few parts, and is stronger and less dependent on tight tolerances than the wrench heads of my prior application supra.

[0006] From US-A-1458641 an adjustable wrench head is known, that comprises a housing and, mounted thereon rotatably about an axis, a control disc having a plurality of radially oriented slots formed therein, the wrench head further comprising a plurality of jaws, each engaged in one of the radial slots and being movable radially therein, and an adjusting disc rotatable relative to the control disc, the jaws and the adjusting disc being adapted so that rotation of the adjusting disc relative to the control disc causes the jaws to move radially in the slots, the wrench head further comprising control means coupling the control disc to the housing to prevent relative rotation of the housing and the control disc in a selected direction when the housing is turned and a workpiece is engaged by the jaws.

[0007] It is known from US 2580,247 to provide an adjustable wrench head comprising a control disc having an axis and a plurality of radially oriented slots, a plurality of jaws having first and second ends extending from the control disc in a direction substantially parallel to the axis, the first end of each jaw engaging a radially oriented slot in the control disc and being movable radially therein, each jaw having a jaw cam surface facing radially outwardly and located intermediate said first and second ends, an adjusting disc surrounding the jaws in the region of the jaw cam surfaces and having disc cam surfaces facing radially inwardly that continu-

ously cooperate with the jaw cam surfaces.

[0008] To accomplish the aforementioned objects, the adjustable wrench head according to the present invention comprises the features of claim 1.

[0009] Preferably, the jaws include additional jaw cam surfaces comprising cam followers depending from ribs extending over the adjusting disc which cooperate with additional disc cam surfaces comprising arcuate cam tracks formed in the adjusting disc.

[0010] Preferably, the jaw cam surfaces are formed on a waist in which the adjusting disc is seated.

[0011] In one embodiment of the present invention the housing carries a radially extending handle by which the tool may be turned to rotate the work engaged by the jaws.

[0012] In accordance with another embodiment of this invention, the housing is provided with a handle which not only may function to turn the tool manually but also contains a power pack for automatically driving the tool.

[0013] In accordance with other embodiments of this invention the control disc may also function as the housing and include means for connecting the head to a square drive, ratchet drive or other inputs.

[0014] These and other objects and features of the present invention will be better understood and appreciated from the following detailed description of several embodiments thereof, selected for purposes of illustration and shown in the accompanying drawings.

## BRIEF FIGURE DESCRIPTION

### [0015]

FIG. 1 is an enlarged view of a ratchet wrench having a three jaw system embodying this invention and with the handle of the wrench broken away;

FIG. 2 is a vertical cross-sectional view of the ratchet wrench of FIG. 1 taken across a diameter of the wrench head;

FIGS. 3 and 4 are horizontal cross-sectional view of the wrench taken along the section lines 3-3 and 4-4 in FIG. 2, respectively;

FIG. 5 is a cross-sectional view of another ratchet wrench embodying this invention and having a two jaw system;

FIG. 6 is a cross-sectional view of the wrench shown in FIG. 5 taken along section line 6-6 in FIG. 5;

FIG. 7 is a fragmentary cross-sectional view of one form of a ratchet-type adjusting disk loading device that may be employed in any of the embodiments of this invention;

FIG. 8 is a fragmentary bottom plan view of a control disk and housing and particularly showing the ratchet gear that forms part of the loading device of FIG. 7;

FIGS. 9 and 10 are fragmentary cross-sectional views of a second form of loading device and show-

ing the ratchet in the operative and in-operation positions, respectively;

FIGS. 11 and 12 are pictorial top and side views of a power driven adjustable ratchet wrench embodying this invention;

FIGS. 13 and 14 are diagrammatic top and side views of the wrench shown in FIGS. 11 and 12 and with the casing of the wrench shown in broken lines;

FIG. 15 is a cross-sectional view of another adjustable wrench head particularly that is designed for use with a square drive and that is useful for understanding the invention without however embodying it;

FIG. 16 is a top plan view of the wrench head shown in FIG. 15; and

FIG. 17 is an exploded view of yet another embodiment of this invention.

#### DETAILED DESCRIPTION

[0016] In the following description this invention is described under appropriate headings as it is embodied in a variety of different tools. The first embodiment shows the invention incorporated into a ratchet wrench, and the entire tool is disclosed in detail. Many of the other embodiments are described only as they differ from the first embodiment.

#### Adjustable Ratchet Wrench

[0017] The adjustable ratchet wrench 10 shown in FIGS. 1-4 includes a shallow housing 12 integrally formed with a handle 14 that extends radially from the housing. The wrench has a ratchet mechanism 16 which is controlled by a lever 18 disposed on the top of the handle 14 where the handle merges into the housing.

[0018] The housing 12 has a shallow chamber 20 open at the bottom as shown at 22. The housing 12 also has an opening 24 in the housing top wall 27. The openings 22 and 24 of the housing are coaxial with one another and with the axis 26 of the chamber 20.

[0019] A control disk 28, annular in shape with a central opening 30, is coaxially disposed in chamber 20. The disk 28 on its bottom surface 32 has three radial slots 34 as shown in FIG. 4 that extend from the central opening 30 of the disk to its periphery 36. The periphery of the disk 28 above the slots 34 has a circular gear 38 formed therein having vertically oriented teeth 40 about its periphery. The circular gear 40 is part of the ratchet mechanism 16 for keying the control disk 28 to the housing 12 and handle 14.

[0020] The ratchet mechanism 16 is shown in detail in FIGS. 1 and 4. The ratchet mechanism includes a pawl 46 disposed in a well 48 formed in the handle 14 at the region where the handle merges into the housing. The well is open at one side to the chamber 20 (see FIG. 4)

so that the two sets of teeth 50 and 52 on the pawl may selectively engage the circular gear 38 on the control disk 28. The pawl 46 is retained in each of the two positions wherein one or the other of the sets of teeth 50 and 52 engages the circular gear 38 by means of the ball detent 54 disposed in cavity 56 communicating with the well 48 and formed in the handle. As shown in FIG. 4, a pair of notches 58 and 60 are formed in the side of the pawl 46 opposite the sets of teeth 50 and 52, and each notch is sized to receive the ball 62 of the detent 54. The ball 62 is biased to extend out of the cavity 56 by spring 64, which causes the ball to engage either notch 58 or 60 depending upon which registers with the cavity 56. If the ball detent 62 registers with the notch 60 in the pawl 46 it yieldably urges the set of teeth 52 in the pawl into engagement with the circular gear 38. When the pawl is turned from the position shown in that figure so that the ball 62 engages the other notch 58, the teeth 50 rather than teeth 52 in the pawl will engage the circular gear 38. The lever 18 which may be readily gripped between the thumb and forefinger enables the person using the tool to change the working direction of rotation of the ratchet wrench. With the pawl 46 in the position shown in FIG. 4, counterclockwise rotation of the housing 12 and handle 14 about the axis 26 will cause the control disk 28 to rotate with the handle. However, when the handle is turned in the opposite direction (clockwise), the teeth 52 will ride over the teeth 40 of the circular gear 38 and will not turn the control disk 28 with the housing. When the position of the pawl 46 is altered so that the teeth 50 engage the circular gear, clockwise rotation of the housing and handle will cause the control disk 28 to turn with it. However, counterclockwise rotation of the housing and handle will not do so.

[0021] In the embodiment of this invention shown in FIGS. 1-4, three jaws 70 having inner flat gripping faces 72 facing the axis 26 are disposed beneath the control disk 28, and each has a rib 74 along the top that extends into one of the slots 34 on the bottom surface of the control disk. The three jaws 70 are supported by an adjusting disk 80 disposed below the control disk 28 and that surrounds the waists 82 of the jaws. Each jaw has a flange 84 which engages the lower edge 86 of the adjusting disk 80 below the waist 82, and the upper ends of the jaws defined by the ribs 74 extend over the upper surface 88 of the disk 80. The jaws are prevented from falling off the inner face of the disk 80 by the fingers 90 that serve as cam followers in arcuate cam tracks 92 formed in the upper surface 88 of the adjusting disk 80 as is described more fully below and shown in FIG. 3.

[0022] The cam tracks 92 converge toward the axis 26 from their outer ends 94 to their inner ends 96 as they extend circumferentially in the plate 80 (see FIG. 3). Therefore, as the adjusting disk 80 rotates with respect to the housing 12, the cam tracks 92 will urge the jaws either toward or away from the axis 26 because the cam followers 90 lie in the cam tracks 92 but the jaws will not turn with the adjusting disk 80 but are confined to radial

movement because the ribs 74 lie in the radial slots 34 of the control disk 28.

[0023] A second set of cam surfaces 100 is provided on the inner edge of the adjusting disk 80, and they each engage the outer surfaces 93 of the waists 82 of the jaws 70. The surfaces 93 also serve as cams and compliment the cam surfaces 100. The cam surfaces 93 and 100 parallel the cam slots 92 and therefore cooperate with the cam slots to move the jaws inwardly as the adjusting disk 80 is turned counterclockwise as viewed in FIG. 3. The cam surfaces 100 not only serve to move the jaws inwardly in cooperation with the cam slots 92 under counterclockwise rotation of the adjusting disk 80 but further serve as the major loading bearing walls of the wrench to support and stabilize the jaws against the outwardly directed forces applied to the jaws by workpieces such as a bolt or nut engaged by jaw faces 72. The adjusting disk 80 as shown in FIG. 1 has a ribbed collar 102 which is easily grasped by the user of the tool so that it may be readily turned to adjust the positions of the jaws 70.

[0024] The adjusting disk 80 is supported on the housing 12 by the retaining ring 104 that lies in the opposed annular recesses 106 and 108 formed in the housing 12 and adjusting disk 80, respectively. The retaining ring 104 holds the adjusting disk 80 in place while permitting free rotation of it. A similar retaining ring 110 retains pawl 16 in the well 48 by virtue of its registration with the opposed slots 112 and 114 in the collar 116 of the pawl and the upper wall 118 of the housing.

#### Two Jaw System

[0025] In the embodiment described above and shown in FIGS. 1-4, three jaws are provided in the tool, each having flat gripping faces 72 for engaging the workpieces. In FIGS. 5 and 6 a ratchet wrench having a two jaw system is shown. In the two jaw tool, the control disk, adjusting disk and ratchet mechanism all operate in the same fashion as the embodiment of FIGS. 1-4. However, because only two jaws are employed, the guiding slots in the control disk and the cams provided in the adjusting disk are modified, although essentially only in their number. In FIG. 5, the housing 200 is shown to contain the control disk 202 on the bottom surface of which are two opposed slots 204 aligned with one another and which receive the ribs 206 on the tops of the jaws 208.

[0026] Each of the jaws 208 has a V-shaped gripping face 210 composed of flat surfaces 212 and 214 that diverge from one another away from a shallow recess 216 at the line of intersection of the planes of the surfaces (see FIG. 6). The included angle between the surfaces is 120° so that each of the opposed jaws may engage two adjacent faces of an hexagonal nut, bolt or other workpiece. The recesses 216 at the intersections of the jaw surfaces will protect the corners of the hexagonal member engaged by the jaws from being scarred

or rounded when a torque is applied by the jaws to the work.

[0027] It will be noted in FIG. 6 that two cam surfaces 220 are provided on the adjusting disk 224 that engages the waist 226 of the jaws 208. The cam surfaces 220 engage the mating cam surfaces 232 on the waist of each jaw so that rotation of the adjusting disk 224 causes the jaws to move toward or away from the axis of the tool.

[0028] As in the first embodiment, downwardly extending fingers 236 are provided on the outer radial ends of the ribs 206 of the jaws, which extend downwardly into the cam tracks 238 in the upper surface of the adjusting disk 224. The cam tracks 238 parallel the cams 220 and 232 on the inner surface of the adjusting disk and outer surface of the waists of the jaws so as to maintain the jaws with their faces 210 parallel to the tool axis.

[0029] In this embodiment, a third cam system is provided to maintain the jaws in proper alignment. It will be noted in FIG. 5 that an upwardly extending finger 240 is formed in each of the jaws beneath the waist and parallel to the finger 236 on the rib 206, and each finger 240 extends into a cam track 242 formed in the lower surface 244 of the adjusting disk 224, which mirrors the cam tracks 238 on the top of the adjusting disk 224.

#### Ratchet for Adjusting Disk

[0030] In FIGS. 7-10 two different arrangements are shown for yieldably loading the adjusting disk 80 so as to prevent unintentional rotation of it, which would alter the position of the jaws. In the embodiment of FIGS. 7 and 8 the device is shown as it may be applied to the ratchet wrench of FIGS. 1-4.

[0031] In FIG. 8 an arcuate ratchet gear 120 is shown on the bottom surface of the control disk 28 between two of the slots 34 that receive and guide the ribs 74 of the jaws. The ratchet gear 120 is concentric with the axis 26 of the tool. In FIG. 7 a pawl 122 is shown disposed in a recess 124 in the adjusting disk 80, and the pawl is urged upwardly by the spring 126 that surrounds the stem portion 128 of the pawl. The pawl is provided with teeth 130 in its upper surface which engage the ratchet gear 120 in the lower surface of the control disk 28. The pressure of the spring 126 urging the pawl teeth 130 to engage the ratchet gear 120 is sufficient to prevent accidental turning of the adjusting disk which could loosen the jaws 70. The pawl and ratchet gear will also resist any tendency for the jaws to open in response to forces applied against their gripping faces by the workpiece engaged by the jaws. At the same time the spring is flexible enough so that when the operator intentionally rotates the adjusting disk 80, the teeth 130 in the pawl will ride over the ratchet gear 120 so as to enable the jaws to be moved when the tool is to be tightened on or loosened from the workpiece engaged by the jaws.

[0032] In FIG. 9 and 10, a different pawl arrangement is shown for loading the adjusting disk 80 against unde-

sirable rotation which would loosen the jaws on the workpiece. In this embodiment a pawl 140 is disposed in a recess 142 in the adjusting disk 80. Like the pawl 122, the pawl 140 has a stem 144 surrounded in part by a coil spring 146. The pawl 140 is guided for reciprocal motion in the recess 142 by the complimentary dimensions of the two in the regions of the head 143 and stem 144 of the pawl. A slot 148 is provided in the stem 144 which in turn receives the stem 150 of lock button 152. A pair of mating ramps 154 and 156 are provided in the stems 144 and 150, respectively, and the ramps cause the pawl 140 to be withdrawn into the recess 142 when the lock button 152 is depressed as shown in FIG. 10. This action will cause the teeth 141 on the upper surface of the pawl to disengage the ratchet gear 120 in the bottom surface of the control disk 28 so that the adjusting disk 80 may rotate freely to adjust the positions of the jaws. When the lock button 152 is released, the spring 146 will push the pawl upwardly so that its teeth 141 will reengage the gear 120 and prevent the adjusting disk from rotating. At the same time the ramps 154 and 156 will cause the lock button to return to its extended position.

#### Power Driven Adjustable Ratchet Wrench

**[0033]** The adjustable wrench of the present invention is suitable for use with a power handle.

**[0034]** In the embodiment of FIGS. 11-14 an adjustable wrench is shown having a head 270 which is essentially the same as the head of the power tool shown in FIGS. 5 and 6. The tool includes a control disk 272 having a circular gear 274 on its outer surface that is positioned to be engaged by the pawl 276 in the same manner as the pawl 16 of the ratchet mechanism shown in FIG. 4. Disposed beneath the circular gear 274 and within the housing 280 is a circular drive gear 278. The circular drive gear 278 may be integral with or rigidly fixed to the control disk 272 and does not turn independently of it. Beneath the control disk 272 is an adjusting disk 282 provided with cam surfaces identical to those in the adjusting disk 224 of the embodiment of FIGS. 5 and 6. The adjusting disk 282 in turn supports a pair of V-shaped jaws 284 that move radially toward and away from one another in response to rotation of the adjusting disk 282. A pair of slots (not shown) in the lower surface of the control disk 272 contain the ribs (not shown) formed on the upper ends of the jaws to limit the travel of the jaws to a radial direction with respect to the control disk. This structure is the same as the structure described above in connection with the earlier embodiments and is not shown again.

**[0035]** A pair of beveled gears 290 and 292 that engage one another are disposed in handle 288 where it merges with the head 270. The beveled gears are driven by a DC motor 294 through a planetary gear reduction unit 296 all disposed in the handle, and the beveled gear 290 in turn has a circular gear 298 that

engages the circular gear 278 attached to and forming part of the control disk 272.

**[0036]** The DC motor is driven by a rechargeable battery pack 300 also disposed in the handle, and the battery pack and DC motor are connected through a switch 302 which turns the motor on and off. The polarity of the motor is controlled through the switch 303 which in turn is manually controlled by the pawl lever 305. The pawl 276 and the direction of motor rotation are thus coordinated so that when manual operation of the tool is used after the resistance of the work to rotation overcomes the motor, the tool will be in condition for this change simply by shutting off switch 302 as is more fully explained below.

**[0037]** As in the other embodiments of this invention, the position of the jaws is controlled by the adjusting disk 282. When that disk is turned in one direction, the jaws will close upon any work disposed between them, and when the disk 282 is rotated in the opposite direction, the jaws open, all under the influence of the cams in the disk 282 acting on the mating cam surfaces provided in the jaws.

**[0038]** The power driven tool of FIGS. 11-14 may be operated either manually or automatically by the power system contained in the handle. If the tool is to be operated manually, the power switch 302 is placed in the off position and the position of pawl 276 is set by means of the pawl lever 305 to determine the rotational driving direction of the tool. The jaws are opened and closed by rotation of the adjusting disk 282. When the wrench is to be automatically powered, the motor is turned on by switch 301, which will cause the beveled gears to rotate the circular drive gear and control disk 272 and turn the jaws and work engaged by them. By reversing the polarity of the motor 294 by means of the switch 303 controlled by the pawl lever 305, the work may be rotated in the opposite direction. When the task is completed, the jaws may simply be opened by rotating the adjusting disk 282 in the manner described above.

**[0039]** The torque which the power handle is capable of exerting on the work through the jaws is limited, and to tighten the workpiece it normally is necessary to complete the task by turning the wrench manually. Typically the power handle will very rapidly drive a nut down a threaded stud until it engages the surface against which it is to be tightened, and at that point the operator will shut off the motor by throwing switch 302. The pawl will be set in the proper position, as described above, due to its use in setting the switch 305, so that manual operation may proceed without further adjustment of the tool. The tool may be used in the manual mode as a conventional ratchet wrench.

#### Adjustable Wrench Head With Square Drive

**[0040]** The adjustable wrench head shown in FIGS. 15 and 16 is a modification of the head shown in FIGS. 5 and 6. The wrench head shown in figures 15 and 16 is

useful for understanding the invention without however embodying it. The modified head is designed to be driven by a variety of square drive products. In this wrench head the ratchet is eliminated and the control disk serves not only as the control for the jaws but, in addition, serves as the means for connecting the head to the square drive. As is shown in FIG. 15, the adjusting head 330 has a bell-shaped control disk 332 having an axially extending square recess 334 sized to receive standard square drive products such as handles with standard ratchet square drives, standard square drive extension bars etc. In this wrench head, a pair of V-shaped jaws 336 are carried by the control disk 332 by means of the adjusting disk 338 which is keyed to the control disk 332 by the retaining ring 340.

[0041] The jaws 336 may be identical to those shown in the embodiment of FIGS. 5 and 6 and the adjusting disk 338 may also be identical with the adjusting disk of that embodiment. Thus, the cam surfaces 342 are provided on the outside of the waist 344 of the jaws, which in turn mate with the cam surfaces 346 in the adjusting disk 338. In addition, upwardly and downwardly extending fingers 348 and 350, respectively are disposed in cam slots in the lower and upper surfaces 352 and 254 of the adjusting disk to stabilize the jaws.

[0042] A downwardly open radial slot 356 is provided in the control disk 332, which receives the ribs 358 on the jaws to confine their motion to a radial direction as the adjusting disk 338 is turned. It will be appreciated that when the adjusting disk is turned by engagement of the ribbed face 360, the jaws 336 will move radially inwardly or outwardly with respect to the head axis 362 because of the restriction imposed on their motion by the slot 356 in the control disk 332 which engages the jaws.

[0043] It will be appreciated that the wrench head shown may be engaged by any square drive so as to rotate the jaws to turn the work engaged by them. The entire assembly shown in FIG. 15 will rotate together with the square drive, and the jaws may be opened or closed on the work merely by turning the adjusting disk.

#### Adjustable Wrench Modular System

[0044] In FIG. 17 an exploded view of yet another embodiment of this invention is shown. It includes all the parts of the adjustable wrench shown in FIGS. 1-4 (or FIGS. 5 and 6 depending upon the number of jaws desired) plus three additional parts as described in detail below, and it will selectively function as either an extension wrench or as an adjustable ratchet wrench as in the embodiments of FIGS. 1-4 and 5-6.

[0045] This embodiment will best be appreciated with reference to FIGS. 1 and 2 as well as the exploded view of FIG. 17. The major elements of the system are the ratchet housing 12 with handle 14, which includes the control disk 28, collectively identified by reference 400; additional parts comprising modular drive 402, extension member 404 and modular cover 406; and wrench head 408 which is identical to and includes the adjusting disk 80 and jaws 70 of the embodiment of FIG. 5. It will be appreciated that by removing the retaining ring 104 (see FIG. 2), the housing 12 and control disk 28 may be separated from adjusting disk 80 and jaws 70 to provide the top and bottom components of the array of parts shown in FIG. 17.

[0046] The modular drive 402 includes circular body 412 with three ribs 414 and a retaining ring slot 416 that fit into the open bottom of the housing 12 in place of the removed adjusting disk and may be retained in the housing by the retaining ring 104. In that position the ribs 414 key the drive module to the control disk 28. The drive module also has a hexagonal collar 417 that depends from the body 412.

[0047] The module cover 406 is very similar to the combination control disk and cover 332 in the embodiment of FIG. 15. However, it has a hexagonal collar 420 that extends coaxially upwardly at its top. Just like the disk and cover 332, it includes a slot (not shown) at the bottom to receive the ribs (not shown) on the top of the jaws and a retaining ring slot to match the slot in the adjusting ring to receive a retaining ring to keep the two assembled together.

[0048] Finally, the extension member 404 has open hexagonal sockets 422 and 424 to receive the collars 417 and 420 on the module drive 402 and module cover 406, respectively, to join all the parts of the modular extension wrench together. It will be noted that all the parts of the assembly have open centers. Consequently the workpiece engaged by the jaws can be threaded down upon an elongated bolt or stud without interference. The tool can be operated as a conventional extension wrench and the ratchet handle and housing provide convenient manual operation. Furthermore, the readily adjustable jaws allow the tool to be used both as an extension wrench and ratchet wrench on a wide variety of metric and standard sizes of nuts, bolts and other workpieces.

[0049] From the foregoing description it will be evident that the various embodiments of the adjustable wrench of this invention are very easy and convenient to use and provide a tool that can be used for a variety of purposes and can accommodate the most popular sized nuts and bolts from a range of 5/16th inch to 1 inch as well as all the metric and standard sizes within the range. It will also be appreciated that because in all of the embodiments of this invention with the exception of the square drive of FIGS. 15 and 16, the tools are open at the center above the jaws, the threaded portion of a bolt or stud onto which a nut is being turned may extend through or into the tool so as to provide the same versatility as a deep bolt socket wrench.

[0050] The tool in each of its forms is very easy and convenient to operate because the jaws, whether they be 2, 3 or any other number may be simultaneously adjusted by the adjusting disk. Furthermore, in the

ratchet wrench embodiments of the invention, the simple control provided at the top in the form of the pawl handle allows the user to readily change the pawl setting so that the tool may drive the workpiece in a clockwise or counterclockwise direction as desired. Regardless of the setting of the ratchet, the jaws may be easily opened or closed by rotating the adjusting disk. The adjusting disk loading device in either of the forms shown in FIGS. 7-10 may be incorporated into any of the tools to assure that the jaws will not be forced open under the influence of reactive forces applied to them by the workpiece when torque is applied.

**[0051]** The open center configuration of the ratchet wrench embodiment of FIGS. 1-4 and 5-6 allow the tool to be used very effectively with many different accessories. For example, the device may be used in combination with a screwdriver having a rotatable handle with the shaft extending through the open center of the tool. In a similar fashion, an automobile lug wrench may be used with the handle extending through the center of the tool.

**[0052]** Those skilled in the art will appreciate that numerous modifications made be made in this invention. Therefore, it is not intended that the scope of the invention be limited to the several embodiments illustrated and described. Rather, its scope is to be determined by the appended claims.

#### Claims

1. An adjustable wrench head comprising a control disc (28,202,272,332) having an axis (26) and a plurality of radially oriented slots (34,356), a plurality of jaws (70,208,284,336) having first and second ends extending from the control disc (28,202,272,332) in a direction substantially parallel to the axis (26), the first end of each jaw engaging a radially oriented slot (34,356) in the control disc (28,202,272,332) and being movable radially therein, each jaw (70,208,284,336) having a jaw cam surface (93,232) facing radially outwardly and located intermediate said first and second ends, an adjusting disc (80,224,282,338) surrounding the jaws (70,208,284,336) in the region of the jaw cam surfaces (93,232) and having disc cam surfaces (100,220) facing radially inwardly that continuously co-operate with the jaw cam surfaces (93,232), the wrench head further comprising a housing (12,200,280), the control (28,202,272,332) and adjusting discs (80,224,282,338) being mounted on the housing (12,200,280) and rotatable relative to the housing (12,200,280) about the axis (26), rotation of the adjusting disc (80,224,282,338) relative to the control disc (28,202,272,332) about the axis (26) causing the jaws (70,208,284,336) to move radially in the slots (34,356), the wrench head further comprising control means (16) coupling the control disc (28,202,272,332) to the housing (12,200,280) to prevent relative rotation of the housing (12,200,280) and the control disc (28,202,272,332) in a selected direction when the housing (12,200,280) is turned and a work piece is engaged by the jaws (70,208,284,336).
2. An adjustable wrench head according to claim 1 wherein the jaws include additional jaw cam surfaces (90,236,240) comprising cam followers depending from ribs (74,206) extending over the adjusting disc (80,22,282,338) which cooperate with additional disc cam surfaces (90,238,242) comprising arcuate cam tracks (92,238) formed in the adjusting disc (80,224,282,338).
3. An adjustable wrench head according to claim 1 or 2 wherein the jaw cam surfaces are formed on a waist (82,226) in which the adjusting disc (80,224,282,338) is seated.
4. An adjustable wrench head according to any preceding claim wherein the housing (12,200,280) and the adjusting disc (80,224,282,338) have openings therethrough concentric with the axis (26) for allowing a workpiece to extend through the housing (12,200,280).
5. An adjustable wrench head according to any preceding claim wherein the jaws (70,208,284,336) each have V-shaped gripping surfaces (210).
6. An adjustable wrench head according to any preceding claim wherein means are operatively connected to the adjusting disc (80,224,282,338) to selectively prevent it from rotating relative to the control disc (28,202,272,332).
7. An adjustable wrench head according to claim 6 wherein the means for preventing the adjusting disc (80,224,282,338) from rotating are interengaging gears (120,122,140) on the adjusting disc (80,224,282,338) and control disc (28,202,272,332).
8. An adjustable wrench head according to claim 7 wherein one portion of the interengaging gears (120,122,140) is movable axially with respect to another portion thereof to disable the gears (120,122,140) from preventing relative rotation between the control and adjusting discs (28,202,272,332); (80,224,282,338).
9. An adjustable wrench head according to claim 8 wherein one portion of the interengaging gears (120,122,140) is movable radially with respect to another portion thereof to disable the gears (120,122,140) from preventing relative rotation between the control and adjusting discs

(28,202,272,332); (80,224,282,338).

10. An adjustable wrench head according to claim 8 or claim 9 wherein said one portion is on the adjusting disc (80,224,282,338). 5
11. An adjustable wrench head according to any preceding claim wherein a handle (14) extends from the housing (12,200,280) for manually rotating the jaws (70,208,284,336). 10
12. An adjustable wrench head according to claim 11 wherein means for automatically rotating the jaws (70,208,284,336) is mounted in the handle (14), and means is provided for selectively rotating the jaws (70,208,284,336) manually by means of the handle (14) or automatically by the means within the handle (14). 15
13. An adjustable wrench head according to claim 12 wherein the means for automatically rotating the jaws (70,208,284,336) includes a motor (294) and gears (290,292) that interconnect the motor (294) and adjusting disc (80,224,282,338) for rotating the jaws (70,208,284,336). 20 25
14. An adjustable wrench head according to claim 13 wherein the motor (294) is reversible and wherein the gears (290,292) that interconnect the motor (294) and the adjusting disc (80,224,282,338) is a ratchet assembly. 30

#### Patentansprüche

1. Einstellbarer Schraubenschlüsselkopf, umfassend eine Stellscheibe (28, 202, 272, 332) mit einer Achse (26) und einer Mehrzahl radial ausgerichteter Schlitze (34, 356), eine Mehrzahl von Einspannbacken (70, 208, 284, 336) mit ersten und zweiten Enden, die von der Stellscheibe (28, 202, 272, 332) in eine Richtung abstecken, die im wesentlichen parallel zu der Achse (26) liegt, wobei das erste Ende jeder Einspannbacke mit einem radial ausgerichteten Schlitz (34, 356) in der Einstellscheibe (28, 202, 272, 332) in Eingriff steht und darin radial bewegbar ist, wobei jede Einspannbacke (70, 208, 284, 336) eine Einspannbackenkurvenfläche (93, 232) aufweist, die radial nach außen weist und zwischen dem ersten und zweiten Ende angeordnet ist, eine Justierscheibe (80, 224, 282, 338), welche die Einspannbacken (70, 208, 284, 336) im Bereich der Einspannbackenkurvenflächen (93, 232) umgibt und Scheibenkurvenflächen (100, 220) aufweist, die radial nach innen weisen, welche kontinuierlich mit den Einspannbackenkurvenflächen (93, 232) zusammenwirken, wobei der Schraubenschlüsselkopf des weiteren ein Gehäuse (12, 200, 280) umfaßt, wobei die Stell- (23, 202, 272, 332) und 35 40 45 50 55

Justierscheiben (80, 224, 282, 338) an dem Gehäuse (12, 200, 280) befestigt und relativ zu dem Gehäuse (12, 200, 280) um die Achse (26) drehbar sind, wobei die Drehung der Justierscheibe (80, 224, 282, 338) relativ zu der Stellscheibe (28, 202, 272, 332) um die Achse (26) bewirkt, daß sich die Einspannbacken (70, 208, 284, 336) radial in den Schlitzen (34, 356) bewegen, wobei der Schraubenschlüsselkopf des weiteren ein Stellmittel (16) umfaßt, welches die Stellscheibe (28, 202, 272, 332) an das Gehäuse (12, 200, 280) koppelt, um eine relative Drehung des Gehäuses (12, 200, 280) und der Stellscheibe (28, 202, 272, 332) in eine gewählte Richtung zu verhindern, wenn das Gehäuse (12, 200, 280) gedreht wird und ein Werkstück von den Einspannbacken (70, 208, 284, 336) erfaßt ist.

2. Einstellbarer Schraubenschlüsselkopf nach Anspruch 1, wobei die Einspannbacken zusätzliche Einspannbackenkurvenflächen (90, 236, 240) enthalten, umfassend Nockenstößel, die von Rippen (74, 206) abhängen, die sich über die Justierscheibe (80, 224, 282, 338) erstrecken, welche mit zusätzlichen Einspannbackenkurvenflächen (90, 238, 242) zusammenwirken, die bogenförmige Kurvenbahnen (92, 238) umfassen, die in der Justierscheibe (80, 224, 282, 338) ausgebildet sind.
3. Einstellbarer Schraubenschlüsselkopf nach Anspruch 1 oder 2, wobei die Einspannbackenkurvenflächen an einer Engstelle (82, 226) ausgebildet sind, an welcher die Justierscheibe (80, 224, 282, 338) sitzt.
4. Einstellbarer Schraubenschlüsselkopf nach einem der vorangehenden Ansprüche, wobei das Gehäuse (12, 200, 280) und die Justierscheibe (80, 224, 282, 338) Öffnungen aufweisen, die mit der Achse (26) konzentrisch sind, so daß ein Werkstück sich durch das Gehäuse (12, 200, 280) hindurcherstrecken kann.
5. Einstellbarer Schraubenschlüsselkopf nach einem der vorangehenden Ansprüche, wobei die Einspannbacken (70, 208, 284, 336) jeweils V-förmige Spannflächen (210) aufweisen.
6. Einstellbarer Schraubenschlüsselkopf nach einem der vorangehenden Ansprüche, wobei Mittel mit der Justierscheibe (80, 224, 282, 338) wirkverbunden sind, um diese selektiv an einer Drehung relativ zu der Stellscheibe (28, 202, 272, 332) zu hindern.
7. Einstellbarer Schraubenschlüsselkopf nach Anspruch 6, wobei die Mittel zur Drehhinderung der Justierscheibe (80, 224, 282, 338) ineinandergreifende Zahnräder (120, 122, 140) an der Justier-



scheibe (80, 224, 282, 338) und der Stellscheibe (23, 202, 272, 332) sind.

8. Einstellbarer Schraubenschlüsselkopf nach Anspruch 7, wobei ein Teil der ineinandergreifenden Zahnräder (120, 122, 140) axial in bezug auf einen anderen Teil derselben bewegbar ist, um die Zahnräder (120, 122, 140) bezüglich der Verhinderung einer relativen Drehung zwischen den Stell- und Justierscheiben (28, 202, 272, 332); (80, 224, 282, 338) unwirksam zu machen. 5 10
9. Einstellbarer Schraubenschlüsselkopf nach Anspruch 8, wobei ein Teil der ineinandergreifenden Zahnräder (120, 122, 140) radial in bezug auf einen anderen Teil derselben bewegbar ist, um die Zahnräder (10, 122, 140) bezüglich Verhinderung einer relativen Drehung zwischen den Stell- und Justierscheiben (28, 202, 272, 332); (80, 224, 282, 338) unwirksam zu machen. 15 20
10. Einstellbarer Schraubenschlüsselkopf nach Anspruch 8 oder Anspruch 9, wobei sich der eine Teil auf der Justierscheibe (80, 224, 282, 338) befindet. 25
11. Einstellbarer Schraubenschlüsselkopf nach einem der vorangehenden Ansprüche, wobei sich ein Hebel (14) von dem Gehäuse (12, 200, 280) absteht, um die Einspannbacken (70, 208, 284, 336) manuell zu drehen. 30
12. Einstellbarer Schraubenschlüsselkopf nach Anspruch 11, wobei ein Mittel zum automatischen Drehen der Einspannbacken (70, 208, 284, 336) in dem Hebel (14) angebracht ist, und ein Mittel vorgesehen ist, um selektiv die Einspannbacken (70, 208, 284, 336) manuell mit Hilfe des Hebels (14) oder automatisch durch das Mittel in dem Hebel (14) zu drehen. 35 40
13. Einstellbarer Schraubenschlüsselkopf nach Anspruch 12, wobei das Mittel zum automatischen Drehen der Einspannbacken (70, 208, 284, 336) einen Motor (294) und Getriebeorgane (290, 292) enthält, die den Motor (294) und die Justierscheibe (80, 224, 282, 338) zur Drehung der Einspannbacken (70, 208, 284, 336) verbinden. 45
14. Einstellbarer Schraubenschlüsselkopf nach Anspruch 13, wobei der Motor (294) reversierbar ist und wobei die Getriebeorgane (290, 292), die den Motor (294) und die Justierscheibe (80, 224, 282, 338) verbinden, eine Knarrenanordnung sind. 50

#### Revendications

1. Une tête de clé réglable comprenant un disque de

contrôle (28, 202, 272, 332) ayant un axe (26) et une pluralité de tentes orientées radialement (34, 356), une pluralité de mâchoires (70, 208, 284, 336) ayant une première et une seconde extrémités s'étendant depuis le disque de contrôle (28, 202, 272, 332) dans une direction pratiquement parallèle à l'axe (26), la première extrémité de chaque mâchoire coopérant avec une fente orientée radialement (34, 356) du disque de contrôle (28, 202, 272, 332) étant déplaçable radialement dans celle-ci, chaque mâchoire (70, 208, 284, 336) ayant une surface came de mâchoire (93, 232) dont la face est orientée radialement vers l'extérieur et située dans une région intermédiaire entre lesdites première et seconde extrémités, un disque de réglage (80, 224, 282, 338) entourant les mâchoires (70, 208, 284, 336) dans la région des surfaces comes de mâchoires (95, 232) et ayant des surfaces comes de disques (100, 220) dont la face est orientée radialement vers l'intérieur et qui coopèrent de façon continue avec les surfaces comes de mâchoires (93, 232), la tête de clé comprenant au surplus un boîtier (12, 200, 280), les disques de contrôle (28, 202, 272, 332) et de réglage (80, 224, 232, 338) étant montés sur la boîtier (12, 200, 280) et étant rotatifs par rapport au boîtier (12, 200, 280) autour de l'axe (26), la rotation du disque de réglage (80, 224, 282, 338) par rapport au disque de contrôle (28, 202, 272, 332) autour de l'axe (26) provoquant un déplacement des mâchoires (70, 208, 284, 336) radialement dans les fentes (34, 356) et la tête de clé comprenant au surplus des moyens de contrôle (16) associant le disque de contrôle (28, 202, 272, 332) au boîtier (12, 200, 280) pour empêcher une rotation relative du boîtier (12, 200, 280) et du disque de contrôle (28, 202, 272, 332) dans une direction sélectionnée quand on fait tourner le boîtier (12, 200, 280) et qu'une pièce est prise par les mâchoires (70, 208, 284, 336).

2. Une tête de clé réglable selon la revendication 1, dans laquelle les mâchoires présentent des surfaces comes de mâchoires additionnelles (90, 236, 240) comprenant des suiveurs de comes dépendant de nervures (74, 206) s'étendant sur le disque de réglage (80, 22, 282, 338) et coopérant avec des surfaces comes de disques additionnelles (90, 238, 242) comprenant des pistes comes arrondies (92, 238) formées dans le disque de réglage (80, 224, 282, 338).
3. Une tête de clé réglable selon la revendication 1 ou 2, dans laquelle les surfaces comes de mâchoires sont formées sur une ceinture (82, 226) dans laquelle repose le disque de réglage (80, 224, 282, 338).

4. Une tête de clé réglable selon l'une quelconque des revendications précédentes, dans laquelle le boîtier (12, 200, 280) et le disque de réglage (80, 224, 282, 338) sont complètement traversés par des ouvertures concentriques à l'axe (26) pour permettre à une pièce de s'étendre à travers le boîtier (12, 200, 280). 5
5. Une tête de clé réglable selon l'une quelconque des revendications précédentes, dans laquelle les mâchoires (70, 208, 284, 336) ont chacune une surface de prise (210) en forme de V. 10
6. Une tête de clé réglable selon l'une quelconque des revendications précédentes, dans laquelle des moyens sont positivement connectés au disque de réglage (80, 224, 282, 338) pour l'empêcher sélectivement de tourner par rapport au disque de contrôle (28, 202, 272, 332). 15
7. Une tête de clé réglable selon la revendication 6, dans laquelle les moyens pour empêcher le disque de réglage (80, 224, 282, 338) de tourner sont des engrenages engrenant les uns avec les autres (120, 122, 140) sur le disque de réglage (80, 224, 282, 338) et le disque de contrôle (28, 202, 272, 332). 20
8. Une tête de clé réglable selon la revendication 7, dans laquelle une portion des engrenages engrenant les uns avec les autres (120, 122, 140) est déplaçable axialement par rapport à une autre portion d'entre eux en vue de rendre incapables les engrenages (120, 122, 140) d'empêcher une rotation relative entre les disques de contrôle et de réglage (28, 202, 272, 332) ; (80, 224, 282, 338). 25
9. Une tête de clé réglable selon la revendication 8, dans laquelle une portion des engrenages engrenant les uns avec les autres (120, 122, 140) est déplaçable radialement par rapport à une autre portion d'entre eux en vue de rendre incapables les engrenages (120, 122, 140) d'empêcher une rotation relative entre les disques de contrôle et de réglage (28, 202, 272, 332) ; (80, 224, 282, 338). 30
10. Une tête de clé réglable selon la revendication 8 ou la revendication 9, dans laquelle ladite portion est sur le disque de réglage (80, 224, 282, 338). 35
11. Une tête de clé réglable selon l'une quelconque des revendications précédentes, dans laquelle une poignée (14) s'étend depuis le boîtier (12, 200, 280) pour déterminer manuellement la rotation des mâchoires (70, 208, 284, 336). 40
12. Une tête de clé réglable selon la revendication 11, dans laquelle des moyens pour faire tourner automatiquement les mâchoires (70, 208, 284, 336) sont montés dans la poignée (14) et des moyens sont prévus pour sélectivement faire tourner les mâchoires (70, 208, 284, 336) manuellement au moyen de la poignée (14) ou automatiquement par les moyens situés à l'intérieur de la poignée (14). 45
13. Une tête de clé réglable selon la revendication 12, dans laquelle les moyens pour faire tourner automatiquement les mâchoires (70, 208, 284, 336) comprennent un moteur (294) et des engrenages (290, 292) qui créent une interconnexion entre le moteur (294) et le disque de réglage (80, 224, 282, 338) pour faire tourner les mâchoires (70, 208, 284, 336). 50
14. Une tête de clé réglable selon la revendication 13, dans laquelle le moteur (294) est réversible et dans laquelle les engrenages (290, 292) qui créent l'interconnexion entre le moteur (294) et le disque de réglage (80, 224, 282, 338) est un ensemble à cliquet. 55

Fig. 1

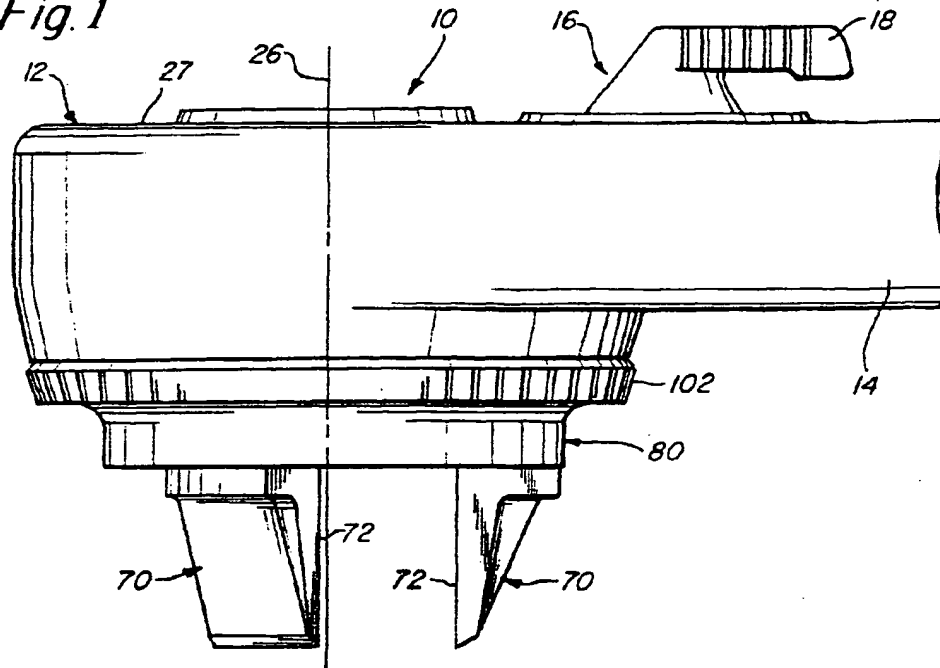


Fig. 2

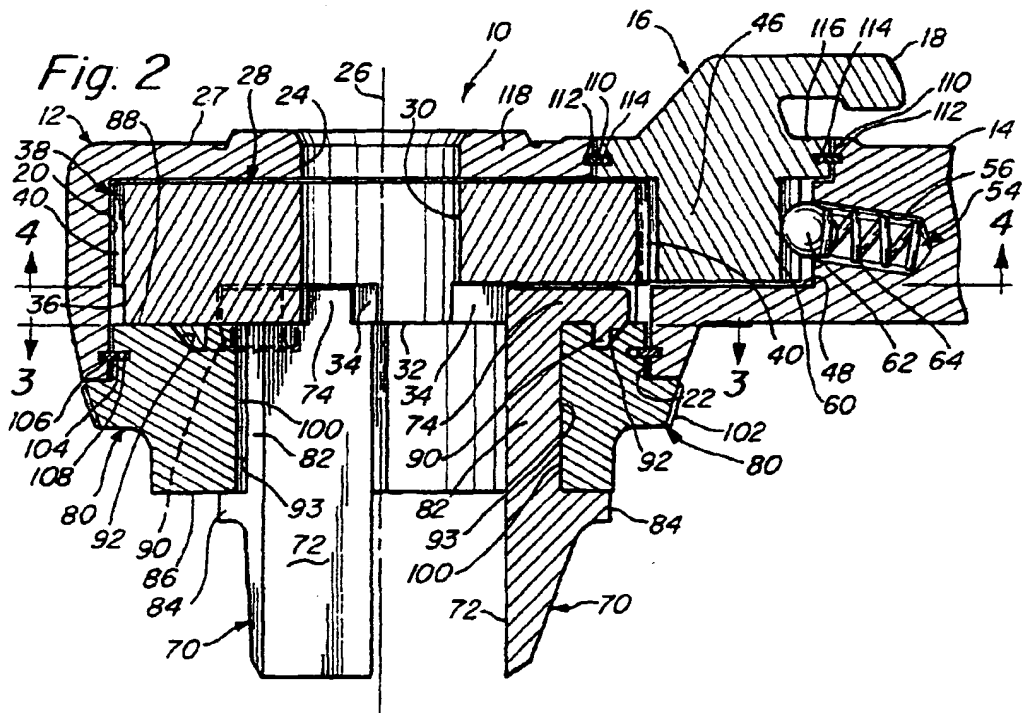


Fig. 3

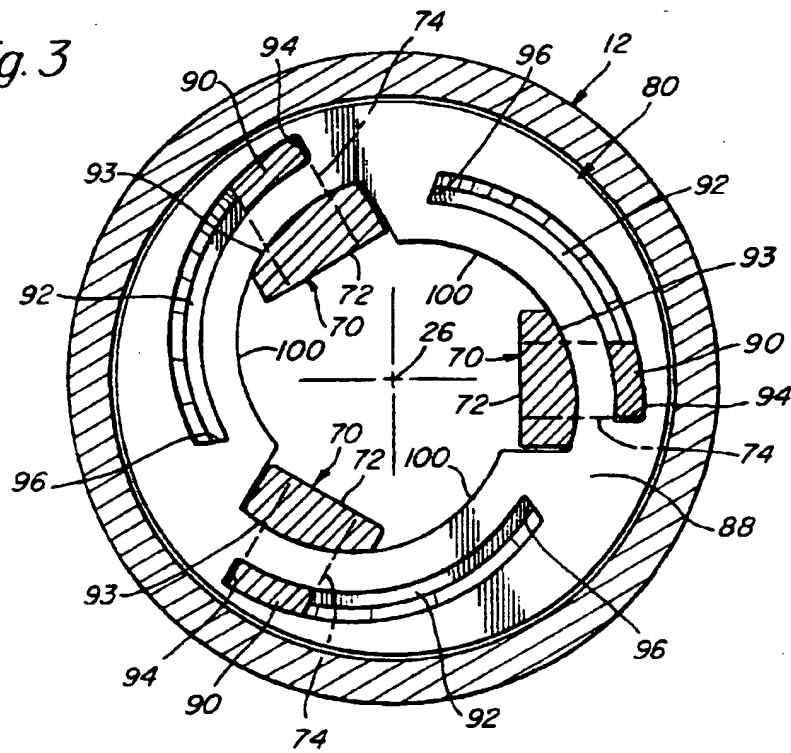


Fig. 4

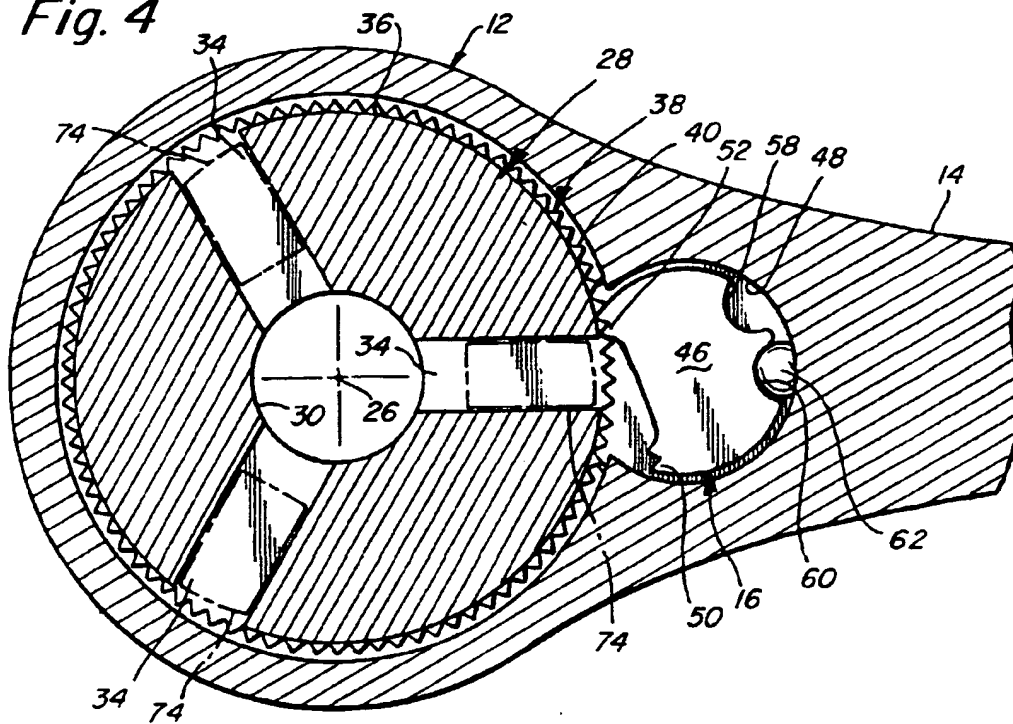


Fig. 5

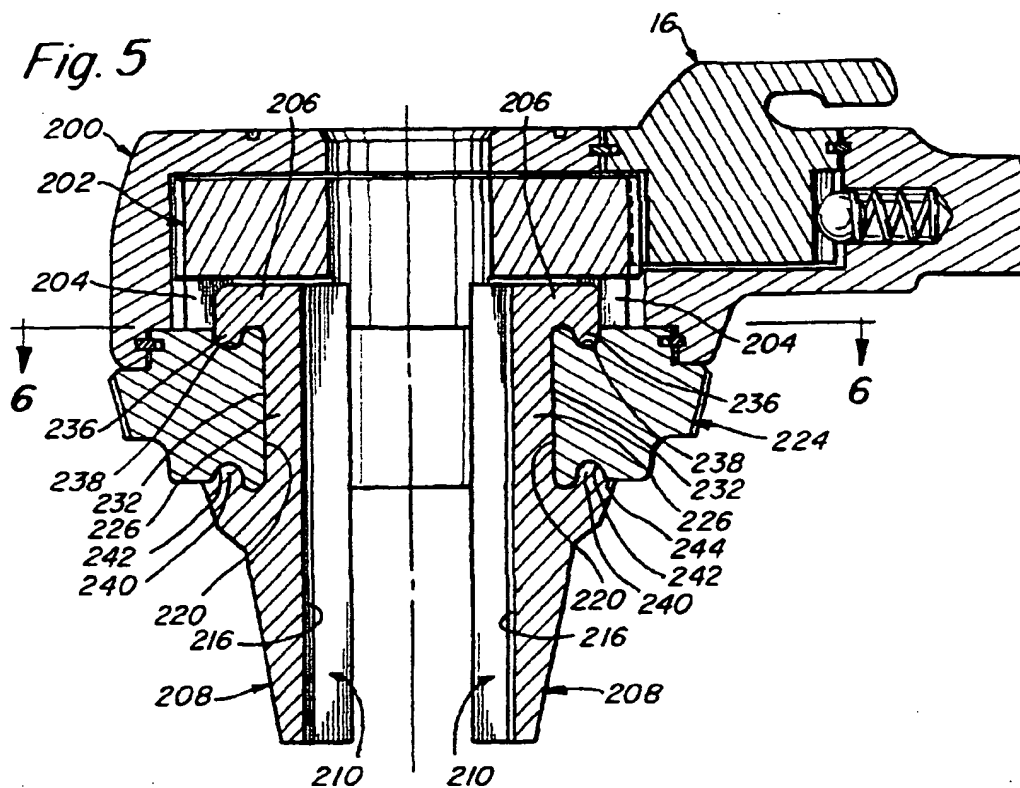


Fig. 6

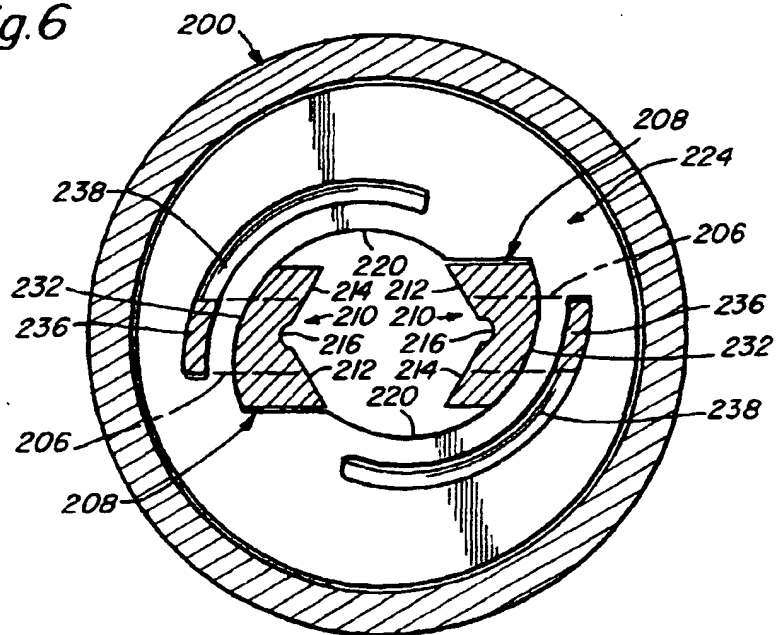


Fig. 7

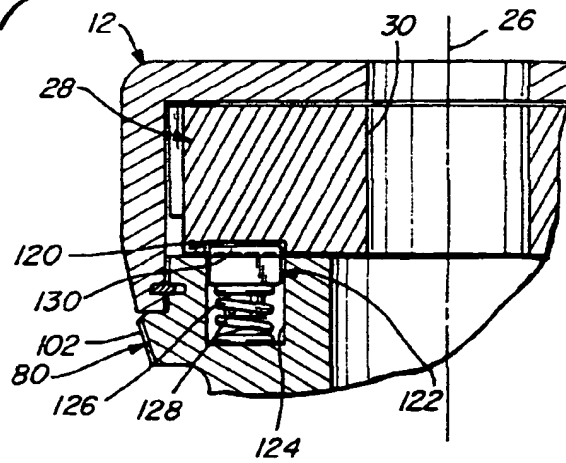


Fig. 8

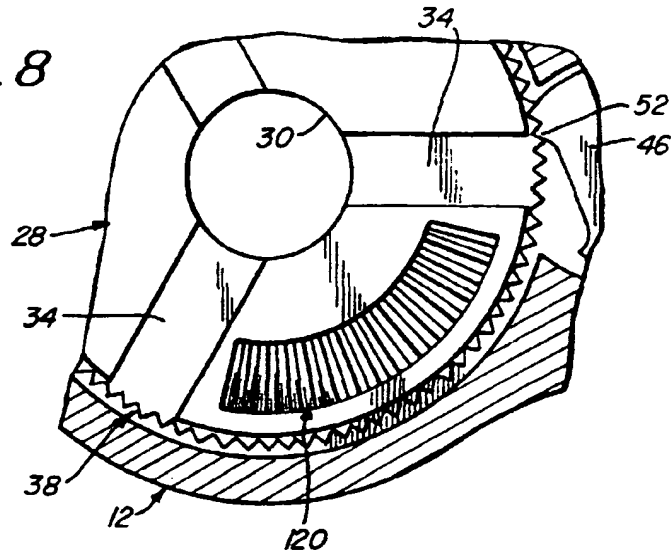


Fig. 9

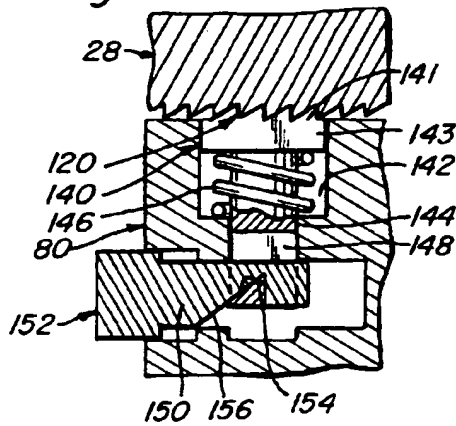
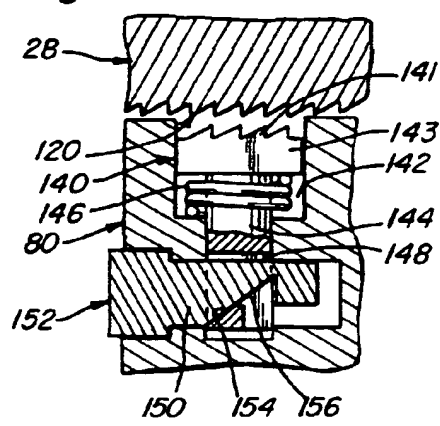


Fig. 10



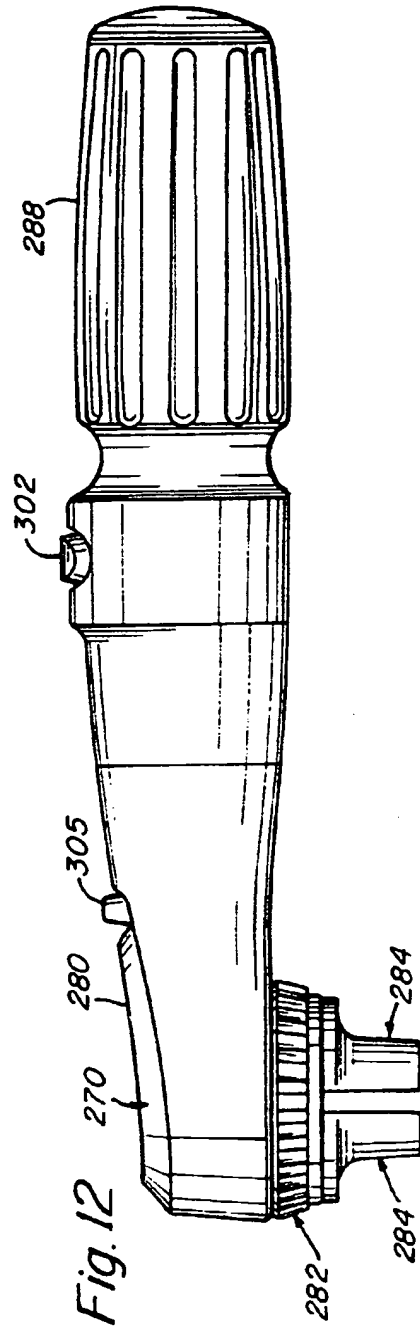
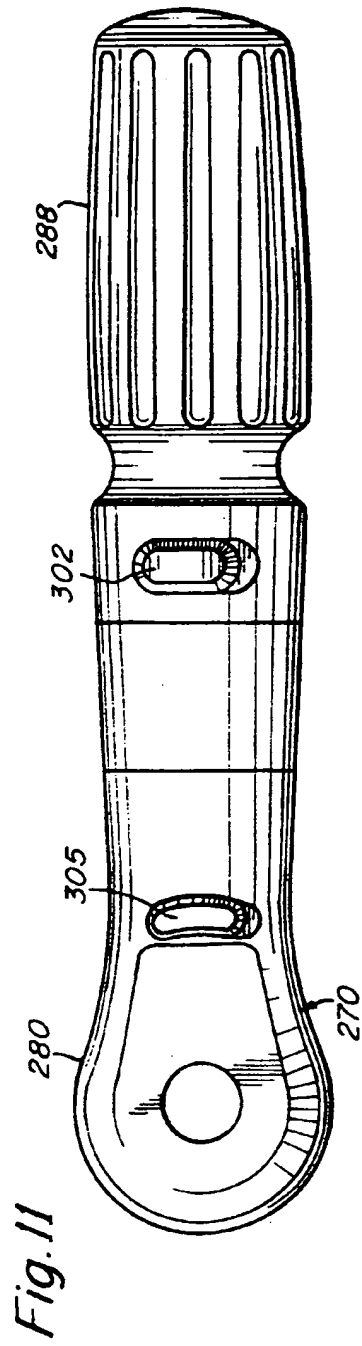


Fig. 13

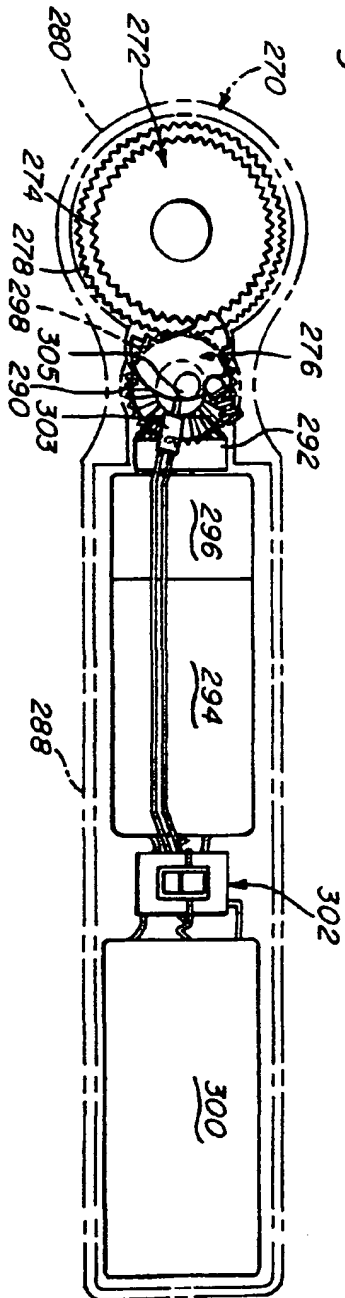


Fig. 14

